

FIG. 1A

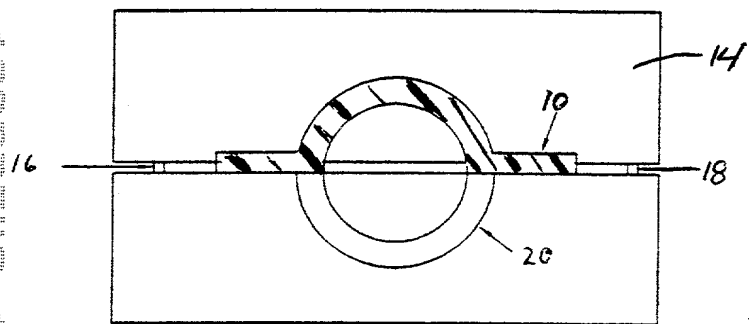


FIG. 1B

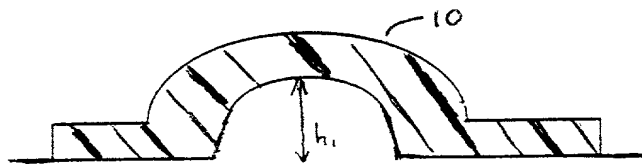


FIG. 1C

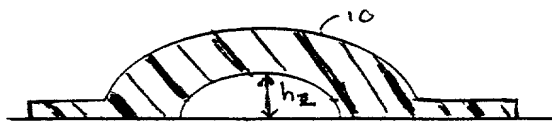


FIG. 2

FIG. 1A

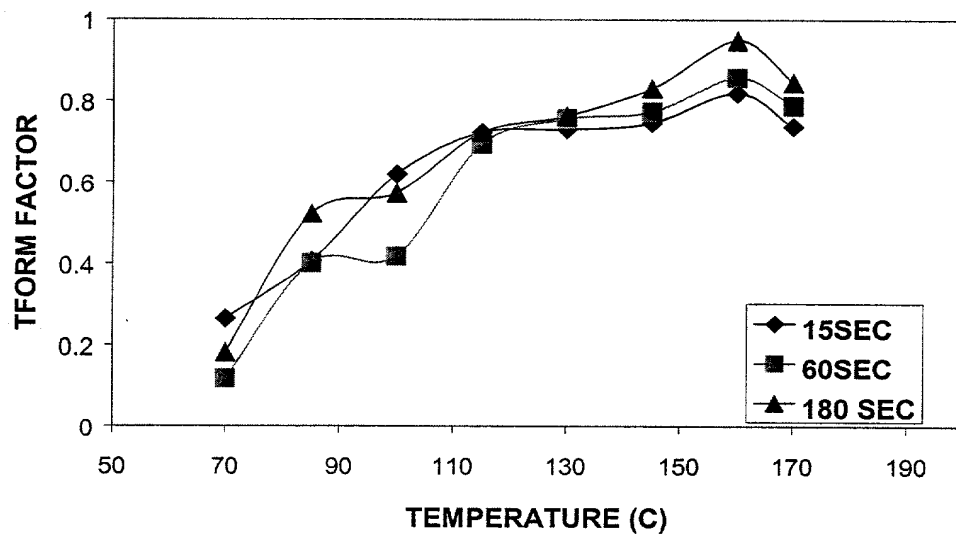


Figure 3: Time-Temperature study on the thermoforming process

FIG. 3